

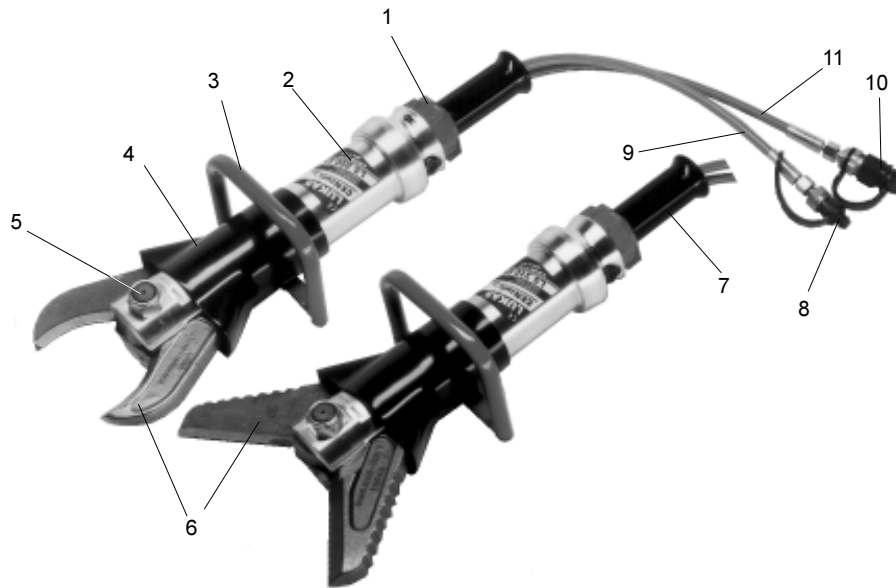
Operating Instructions

Rescue Tools



Cutter Series LS

84150/1333-85 GB
Issue 03.2000



- 1 Control valve with star shape ring
 - 2 Hydraulic cylinder
 - 3 Handle
 - 4 Protecting hose
 - 5 Central bolt with selflocking nut
 - 6 Cutter blades, resp. blade arm
 - 7 Handle
 - 8 Quick-connect plug
 - 9 Hose, blue: Return
 - 10 Quick-connect socket
 - 11 Hose, red: Pressure
-

1 Basic operation and designated use of the machine

1.1 The machine has been built in accordance with state-of-the-art standards and the recognized safety rules. Nevertheless, its use may constitute a risk to life and limb of the user or of third parties, or cause damage to the machine and to other material property.

1.2 The machine must only be used in technically perfect condition in accordance with its designated use and the instructions set out in the operation manual, and only by safety-conscious persons who are fully aware of the risks involved in operating the machine. Any functional disorders, especially those affecting the safety of the machine/plant, should therefore be rectified immediately!

1.3 The machine is exclusively designed for the use described in the operating manual. Using the machine for purposes other than those mentioned in the manual, such as driving and controlling other pneumatic systems, is considered contrary to its designated use. The manufacturer/supplier cannot be held liable for any damage resulting from such use. The risk of such misuse lies entirely with the user.

Operating the machine within the limits of its designated use also involves observing the instructions set out in the operating manual and complying with the inspection and maintenance directives.

2 Organizational measures

2.1 The operating manual must always be at hand at the place of use of the machine!

2.2 In addition to the operating instructions, observe and instruct the user in all other generally applicable legal and other mandatory regulations relevant to accident prevention and environmental protection.

This also applies for wearing protective clothing, helmet with visor or goggles and protective gloves.

2.3 In order to avoid injuries, the machine must only be operated by a specially trained operator who has undergone a safety training.

2.4 Observe all safety instructions and warnings attached to the machine. Make sure that safety instructions and warnings attached to the machine are always complete and perfectly legible.

2.5 Never make any modifications, additions or conversions which might affect safety without the supplier's approval. This also applies to the installation and adjustment of safety devices and valves.

2.6 Spare parts must comply with the technical requirements specified by the manufacturer. Spare parts from original equipment manufacturers can be relied to do so. It is only allowed to use original LUKAS spare parts of LUKAS system components.

2.8 Adhere to prescribed intervals or those specified in the operating manual for routine checks and inspections.

2.9 Make sure to dispose properly of packing material and dismantled parts!

3 General safety instructions

3.1 In the event of malfunctions, stop the machine immediately and lock it. Have any defects rectified immediately.

3.2 Before starting up or setting the machine in motion and during operation of the machine make sure that nobody is at risk.

3.3 Before transporting the machine always check that the accessories have been safely stowed away.

3.4 Make sure that there is enough lighting during work.

3.5 Avoid any operation that might be a risk to machine stability.

3.6 Check the machine at least after every operation for obvious damage and defects. Report any changes (incl. changes in the machine's working behaviour) to the competent organization /person immediately. If necessary, stop the machine immediately and lock it. All lines, hoses and screwed connections have to be checked for leaks and obvious damage. Repair damage immediately. Splashed oil may cause injury and fire.

3.7 All safety equipment has to be checked for completeness and flawless condition:

- instruction markings and warning signs (safety instructions)
- check safety cover (e.g. motor-safety covers, heat protection etc.) if they are available and if they are in good condition.

3.8 Working under loads is not allowed if they are only lifted by hydraulic cylinders. If the work is indispensable sufficient mechanical supports are needed additionally.

4 Instructions for maintenance and service

4.1 For the execution of maintenance and service work, tools and workshop equipment adapted to the task on hand are absolutely indispensable.
Work on the hydraulic system must be carried out only by personnel having special knowledge and experience with hydraulic equipment.

4.2 Before putting into operation clean the machine, especially connections and threaded unions, of any traces of oil, fuel or preservatives before carrying out maintenance/repair. Never use aggressive detergents. Use lint-free cleaning rags and pay attention that the components are meticulously clean during reassembling after repair.

4.3 During dismantling of machines it is necessary to collect the outrunning hydraulic liquids completely, so that they cannot reach the ground. They have to be disposed properly according to the instructions.

4.4 Always tighten any screwed and thread connections that have been loosened during maintenance and repair. Observe the stipulated torques.

4.7 Aggressive material (acid, lye, solvent, vapour) can damage the machine. It is necessary to clean the whole machine if it must be exceptionally operated under such conditions or gets into touch with these materials. Additionally, the machine must be checked as described under 3.6.

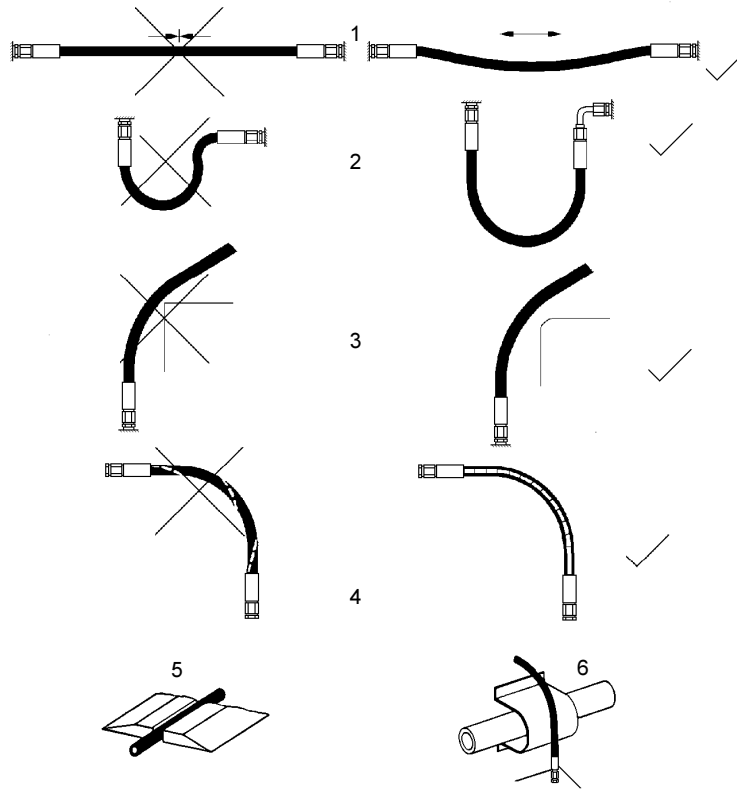
5 Safety Instructions for Hydraulic Hoses

● A T T E N T I O N !

- ***by no means the hose must be exposed to brake fluid*** as this fluid will destroy outer layer of hose
- do not expose the hose to any of the following aggressive fluids:
 - acid, lye or solvent
 - alcohol and fuel
 - battery and automatic transmission fluid

- phosphate ester

Clean hose immediately with water and detergent when it was exposed to such fluids.



5.1 Handling of hoses

- never exceed the permissible working pressure as stated on hose and/or literature
- avoid any tension (see figure 1) and do not hang any load onto the hose
- never exceed the minimum bend radius as resulting kink will cause failure of hose (see figure 2)
- do not allow hose to contact sharp edges or rough objects (see figure 3)
- avoid any twisting of hose (see figure 4)
- do not run over hose with any vehicle or equipment ! Hoses which are put on the surface of sidewalk or street have to be suitably protected (see figure 5)
- do not allow hose to contact areas of high temperature such as mufflers, exhaust manifold, heaters or burners. Protect the hose as shown in figure 6 or install it in sufficient distance from the source of heat.
- never interline hose with that of a different manufacturer

5.2 Protection of the working area in case of breakdown of hoses

Hoses have to be installed or protected in such a way that dangers are prevented, if possible, in case of breakdown of the hoses.

Danger can be caused by:

- Uncontrolled hose movement after a hose rupture caused e.g. by external influence.
- Emerging of the pressure medium under pressure.
- Inflammation of pressure medium near igniting sources

Dangers can be prevented by e.g. protective coverings or shieldings

5.2.1 Do not go near leaks!

- High pressure oil easily punctures skin causing **serious injury**, gangrene or death!
- If injured, **seek emergency medical help!** Immediate surgery is required to remove oil!
- Do not use finger or skin to check for leaks!
- Lower load or relieve hydraulic pressure before loosening fittings!



5.3 Storage of hoses

Hoses are subject to a natural aging even if they are stored correctly. Therefore, their storage and service time is limited.

When storing the hoses please observe the following:

- Store them cool, dry and dustless (eventually wrapped with plastics sheeting); prevent direct solar radiation and UV rays; shield heat sources which are near the hoses.
- Do not use any ozone producing lamps (e.g. fluorescent light sources, mercury-vapor lamp) or electrical devices next to the hoses.
- Hoses have to be stored freely of tension and in a horizontal position. If they are stored in rings the smallest bending radius determined by the manufacturer must not fall below.

5.4 Marking of hoses

- The hose is marked with the manufacturer's name and quarter/year of production.
- The max. allowable pressure and month/year of production is indicated on the hose end fitting.

5.5 Inspection and replacement intervals of hoses

- **After each operation the hoses have to be checked for external damages, cracks, kinks and bubbles!**
- The operator has to replace the hoses in appropriate period of times, even if there are no visible security defects on the hoses.
- **The hoses have to be replaced 10 years as from date of manufacture at the latest (see marking on the hose)!**
Hoses are subject to a natural aging even if they are stored correctly. Therefore, their storage and service time is limited.
- **Hoses have to be checked by a skilled person before the first putting into operation of the technical device and afterwards at least once a year for their safe working condition.**

A skilled person is somebody having sufficient knowledge concerning hydraulic hoses due to his special training and knowledge. He/she must be acquainted with the local safety working conditions, accident prevention regulations, technical regulations and approved standards (e.g. DIN-Standards), so that he/she is capable to estimate the safety working conditions of the hydraulic hoses.

5.6 Examples for possible defects of hoses

- Damages of the surface and the interior (e.g. chafe marks, cuts or fissures).
- Embrittlement of the surface (fissuration of the hose material).
- Deformations, which are not in accordance with the natural shape of the hoses, in pressureless condition or under pressure or in case of bendings, e.g. separation of material layers, blister formation, squeezing or break spots.
- Leakage points.
- Instructions for installation were not observed.
- Emerging of the hose from the end fittings.
- Damages or deformations of the end fittings which deteriorate the function and stability of the end fittings or the connection between hose and end fitting.
- Corrosion of the end fittings or the metal inlets, which deteriorates the function and stability.
- Storage and operation periods were exceeded.

6 Intended use

LUKAS cutters LS are specially designed for rescuing casualties in case of accidents within road, rail- or air traffic. Their main purpose is to free injured people after traffic accidents by cutting open door hinges, door struts, roof struts or steel plates.
The tools are suitable for submerged operation in **water up to a depth of 40m**.

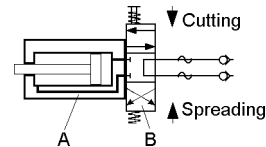
7 Function and performance

7.1 Description

The devices are designed in such a way that a hydraulically actuated piston via mechanical joints symmetrically closes two identical blade arms positioned opposite each other to cut the object in question. The blade geometry is adapted to the application so as to avoid as far as possible a sliding of the material to be cut.

7.2 Connection diagram

For your better understanding the hydraulic diagram is showing in simplified manner the tool's hydraulic cylinder (A) with control valve (B).



7.3 Control of movements in operation

The arm movement is controlled by the firmly mounted star grip control valve (see cover page item 1).

7.4 Hydraulic oil supply

LUKAS motor/engine pump or hand pump is used for operating the devices.
If the power pack comes from a manufacturer other than LUKAS, it must be ensured that it fulfils the LUKAS specifications, as otherwise dangers may occur for which LUKAS cannot be held liable. Especially it has to be made sure that the permissible working pressure of 63 MPa (630 bar) is not exceeded.

7.5 Hoses

The connection between motor pump and cutter unit is normally effected with LUKAS hoses. If pipes are to be used, please contact LUKAS.

8 Connection of the tool

8.1 Hydraulic

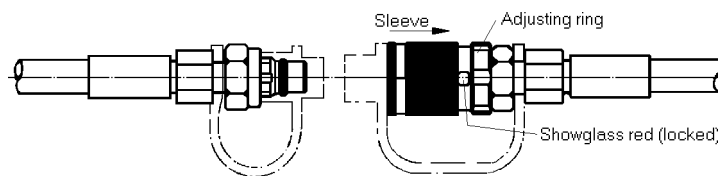
Two short hoses (each 0.5 m long) are fitted to the tool; they are connected with the motor pump via a hose pair (5 m / 10 m / 20 m, as is necessary). All hoses are colour marked and have quick-connect couplings so that they can be connected without the risk of mix-up:

HP = High pressure —> red

R = reflux —> blue

8.2 Connection of the plug-in coupling counterparts for HP and R hoses

The device is connected to the hydraulic pump with the plug-in coupling counterparts (plug and socket), there being no risk of mix-up.



Before coupling, remove the dust protection covers and unlock the connect socket with adjusting ring by turning it. Withdraw the sleeve and connect plug and socket while holding the sleeve in this position. Release the sleeve and set the showglass to „red“ with the adjusting ring. Now the parts are connected and locked. Decoupling is done in the reverse order.

9 Operation

9.1 Preparatory measures

9.1.1 Initial start-up

Before initial start-up and after repairs, the device must be vented:

- Connect the device to the hydraulic pump (see item 8).
- Fully open and close the device at least twice without load (see item 9.2).

9.1.2 Inspection of operating state of the pump power pack

—> See separate Operating Instructions of the power pack (or manual pump) in question.

Note:

Before working on the motor pump or for coupling/decoupling the hoses, make sure that the motor pump is switched off (electric connection) or disconnected from the mains and that the lines are unpressurized.

9.2 Operating of the star grip 1

Opening of the blades:

Rotate star shape ring 1 to the right hand side and hold it in this position.

Closing of the blades:

Rotate star shape ring 1 to the left hand side and hold it in this position.

Load sustain function:

If released, the star shape ring 1 returns automatically to center position, maintaining fully the load sustain function.

10 Cutting

10.1 Safety advise

Before the rescue operation begins, the object to be worked upon must be stabilized. In each country, the country-specific safety regulations must be regarded.

When working in an environment which involves a risk of explosions, do not use motor/engine powered pumps. Instead, use hand pumps.

When operating rescue devices, wear

- protective clothing
- helmet with visor or goggles
- protective gloves.

During operation of the cutter, parts of the object worked on may break away and endanger people standing nearby. Onlookers must be kept at a **safety clearance** of at least 5m.

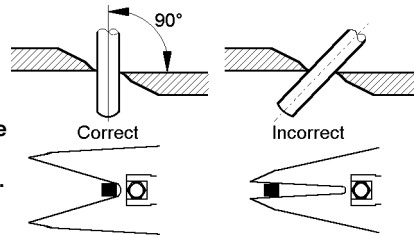
Do not get your hands in between the blade arms.

Do not cut

- live wires
- pressurized gas or fluid lines
- prestressed and hardened parts (such as springs, spring steels, steering columns, rolls)
- composite materials (steel/concrete)

10.2 Principles on cutting

The blades must be applied at a right angle to the object to be cut. To enhance cutting performance, cut as close as possible to the blade fulcrum. On cutting, the gap between the blade tips must not be larger than 3 mm. (Risk of blade fracture!)



11 Dismantling of the device / Stop after operation

11.1 Cutter unit

After operation, close the blades to a distance of a few mm. This relaxes the unit hydraulically and mechanically.

11.2 Hydraulic power pack

Stop the hydraulic power pack after operation.

This is mandatory before taking one of the following steps:

11.3 Hoses

Uncouple the red hose first and the blue hose second as described under 8.2. Put dust caps over the couplings.

12 Maintenance

After operation or at the end of a shift inspect the components for perfect function (when the device is dirty, clean it before inspection):

Visual inspection

Cutter blades

- Cutting edges free from spalling and deformation
- Distance of blades in transverse direction < 1mm

- Cutting surfaces slide past each other without contact
- Blades free from cracks

Cutter unit

- No leakages
- Easy operation of the star grip
- Handle existing and fast
- Check of central bolt tightening torque (see also drawing to Section 13.3.1)
MA = Torque (see item 15.2)

Hoses

- check according safety instructions for hoses (see item 5)
- Check for oil leakage

Function testing

- Perfect opening and closing with the star grip valve.

13 Repairs

13.1 General

Servicing must be carried out only by the device manufacturer or by personnel trained by the manufacturer or the authorised LUKAS dealers.

For replacement on all components, use only genuine LUKAS spare parts as specified in the spare parts list, as here possibly required special tools, mounting information, safety aspects, testing must absolutely be taken into account. See Section 4.

Protection of the device against hydraulic overload

Through uncorrect hose connection or temperature increase pressure can be built up in the cylinder unintentionally. Therefore, the return hose (0,5m / blue) of the tool is equipped with a safety coupling (quick connect plug, colour yellow). Overpressure (more than approx. 2-3 MPa) is released through this plug: oil comes out. This oil is not a malfunction of the plug!

Should the tool have been equipped with couplers of different brand which do not have this safety function, overpressure would be released through another safety valve (adjusted to approx. 30 MPa) included with the control valve block. In this case oil spill would be observed in the star grip area.

As soon as sufficient pressure is released the valve becomes tight again. Should further constant leakage occur, please have the tool inspected by LUKAS personnel. On repair, protective clothing is mandatory (see Section 1), as the cutter units can be pressurized also in unoperated state.

13.2 Preventive maintenance

13.2.1 Routine inspections

Regularly check the central bolt tightening torque. MA = Torque (see item 15.2)

Damaged blades can be repaired by regrinding of the cutting edge up to a total of 0.5 mm.

Special care must be taken to have the inner cutting faces run parallel.

13.2.2 General inspections

The mechanical transmission elements of the cutter unit are subjected to very high mechanical stressing and must, therefore, be inspected at certain intervals. This helps to detect wear early so that fractures of these wearing parts can be prevented by replacing them in time.

Parts in perfect condition can be fitted again after careful application of LUKAS special grease for cutter units.

Parts with insignificant wear (fretting marks) can be repaired by polishing and fitted again after greasing.

More pronounced wear marks require replacement of the damaged parts (by pairs).

At these intervals, crack testing of the cutter blades is equally mandatory. For this purpose, a special crack test kit is available.

To protect the device against external corrosion clean its surface from time to time and slightly grease it with oil.

13.2.3 Function and load test

If there is any doubt as to the safety and reliability of the equipment, carry out an additional function and load test. For this purpose, LUKAS offers a test kit as appropriate equipment.

13.2.4 Change of hydraulic oil

- after 200 uses, latest after 2 years, the hydraulic oil has to be changed.
- in any case if the oil of the pump (motor / hand pump) which belongs to the unit is changed. By changing the used oil, it should be avoided that the new oil is polluted by the used oil of the rescue tool.

Procedure:

The rescue tool is in closed (retracted) position • Change of oil has to be effected at the pump. Screw off the return hose at the pump:

- **in case of hose connection:** screw off the connecting piece of the blue return hose.
- **in case of quick connect couplings:** screw off totally the coupling nut of the quick connect coupling of the blue return hose.

Extend pump with tool slowly • Collect the used oil at the piston rod side in a separate tank and dispose of the used oil (as the used oil of the pump) • Do not operate the pump any longer.

Connect the return hose again to the pump:

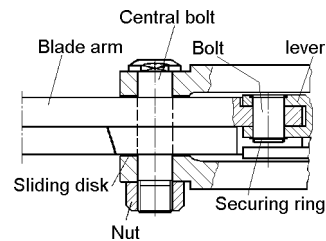
- Tighten the coupling nut of the quick connect coupling according to 13.3.6,
- Screw the hose nipple into the valve bloc with MA = 45 Nm,
- Ventilate the tool according to 9.1.1.

13.3 Repairs

13.3.1 Cutter blades and levers

Cutter blades and levers have to be replaced in the case of visual heavy damage and cracks or when the blades are becoming too weak due to frequent regrinding. (13.2.1)

- Unscrew the nut of the central bolt (size open-jawed spanner see 15.2) and drive out the central bolt.
- Remove the retaining rings with a pair of Seeger ring pliers.
- Replace the blade arms after thorough cleaning and greasing of the sliding surfaces.
- Tighten the nut of the central bolt with the tightening torque specified in 15.2
- **Note:**
The bolts are accessible with the blade arms closed.



Attention: prior to mounting all sliding surfaces have to be carefully cleaned and greased with LUKAS special grease.

Remark: Faulty parts such as blades, bolts or sliding disks have to be changed pairwise. The levers have to be replaced if e.g. during change of blades damages appear such as wear on the surface, cracks or deformation of the bores. Lever exchange should be made by a authorized LUKAS dealer or the LUKAS service department.

13.3.2 Oil spill out of the control valve handle (see cover page item 7)

Pressure or return hose are not tightened properly.

Procedure:

Loosen the 2 allen screws (SW5) inside the handle sleeve and remove them together with the short plastic isolation sleeves. Pull handle sleeve backwards until the hose connection points become visible and retighten the retaining nut. Change hose connection sealing rings if necessary. Place handle sleeve again and tighten it with the 2 allen screws. Make sure that the plastic isolation sleeves are placed properly on the allen screws before mounting.

13.3.3 Change of protection boot

The rubber protection boot shall protect the operator against injuries caused by the moving levers. If the boot is damaged it has to be replaced.

Procedure:

Remove the carrying handle (held by 2 screws) • Dismount cutter blades / blade arms (see 13.3.1) • pull the faulty boot from the cylinder body and place the new one properly, i.e. that the carrying handle fixing screws go easily through the corresponding holes in the boot. Mount and tighten carrying handle.

13.3.4 Carrying handle (see cover page item 3)

Damaged carrying handles have to be replaced immediately.

Procedure:

Remove the handle (held by 2 screws) and change it against a new one • Change screws and disks if necessary.

13.3.5 Labels

All damaged or illegible identification stickers (Safety instructions, type label a.s.o) have to be replaced.

Procedure:

Remove damaged stickers and clean surface with acetone • Put on new stickers.

13.3.6 Quick couplers

Quick couplers on the 0,5m hoses have to be replaced when

- external damage can be observed
- the locking sleeve doesn't work any more
- oil spill occurs even when the coupling is properly connected

Remark: Faulty couplers have to be changed completely against genuine LUKAS spares, i.e. it is not permissible to make any repair work.

The retaining nut on the hoses has to be tightened with a torque of $M_A = 45 \text{ Nm}$

14 Troubleshooting

Trouble	Check	Cause	Remedy
Hoses cannot be coupled		Pressurized	Relieve pump pressure
On actuating blades move slowly or by jerks	Hoses correctly connected power pack operating.	Air in hydraulic system	Thoroughly vent pump unit: see 9.1.1
No pressure build-up		not enough oil in hand resp. motor pump	Refill oil and vent the system (see operating instr. 9.1.1)
Star grip doesn't return to zero when released		Return spring is damaged or return mechanism is dirty	Ask LUKAS dealer for repair
Oil leakage out of hoses or hose fittings		Untightness, eventually damages	Replace hoses
Surface of hydraulic hoses is dissolved		Contact with aggressive fluids	Change hoses

Blades spread up at tips to a gap of more than 3mm even if not fully loaded		Torque of the center bolt nut is insufficient	For retightening, see 13.2.1
Leakages on the piston rod		Seal defective Piston rod	Replacement of seals by authorised dealer or LUKAS themselves

If the defects cannot be repaired, contact an authorised LUKAS dealer or the LUKAS service department. The address: **LUKAS Hydraulik GmbH & Co. KG**, Weinstraße 39, D-91058 Erlangen, Pf 2560, D-91013 Erlangen, service phone 09131/698 348; fax 09131/698 353

15 Technical data

Type	LS 130 EN	LS 200 EN	LS 330 EN
Ref. No.	84150/1333	84150/1260	84150/1388
Dimensions l x w x h (mm) without connection hoses	558x170x142	663x190x163	726x190x163
Opening at tips (mm)	110	125	225
Weight (incl. oil filling) kg	9,2	11,7	14,6
Operating pressure MPa	max 63 *		
Necessary oil quantity l ¹	0,025	0,2	
prEN 13204	LHC 100 D	LHC 100 F	MHC 150 H
TÜV (DIN 14751)	S 59-99-TP 18	S 51-99-TP 18	S 56-99-TP 18
French Standard NFS61-571	CH 90 D	CH 90 E	CH 150 F

* 1MPa = 10 bar

¹ Necessary oil quantity in the hydraulic power pack for operating the tool (Difference in quantity piston / rode side)

15.1 Cutting performance / cutting forces

dimension of material					
Type of material	Form of material	Strength Rm (N/mm2)	LS 130EN	LS 200EN	LS 330EN
Steel	○	600 (500)	(24)		Ø 28
	○	750	Ø 20	Ø 25	
	—	450	60x5	80x10	110x10
	□	450	45x45x4	40x40x4	60x60x4
	⌋	400		60x30x6	65x40x6
	└	400		80x40x6	80x40x6
	◎	400	48,3x2,9	Ø114x4,5	84,3x3,2
Alu	○	400	Ø 28	Ø 30	Ø 30

The cutting performance is indicated for perfect condition of the blades (new or perfectly reground), central bolts tightened in accordance with the specifications and correct handling (see Section 9) of the devices.

15.2 Central bolt / Torque

Type	LS 200EN; LS 330 EN	LS 130EN
Central bolt	M 24x1,5 (SW36)	
Torque Nm	120+10	100+10

15.3 Oil recommendations

For LUKAS hydraulic devices, use mineral oil in accordance with DIN 51 524 and others

	Range of oil temperature	Viscosity rating	Remarks
A	- 24 ... + 30°C	HL 5	
B	- 18 ... + 50°C	HLP 10	
C	- 8 ... + 75°C	HLP 22	
D	+ 5 ... + 80°C	HLP 32	
E	- 8 ... + 70°C	HF - E15	biodegradable

Recommended viscosity range: 10 ... 200 mm²/s,
delivered with HLP 22 to DIN 51 524

15.4 LUKAS Hoses

Bending radius	Rmin = 38 mm
Burst resistance	safety factor: burst pressure/max. operating pressure min. 4 : 1
Temperature resistance	- 40°C ... +100°C
Operating medium	Mineral oil according to DIN 51524

15.5 Others

Working temperature	-20 +55°C
Ambient temperature (power pack in operation)	-24 +45°C
Storage temperature (power pack not in operation)	-30 +60°C